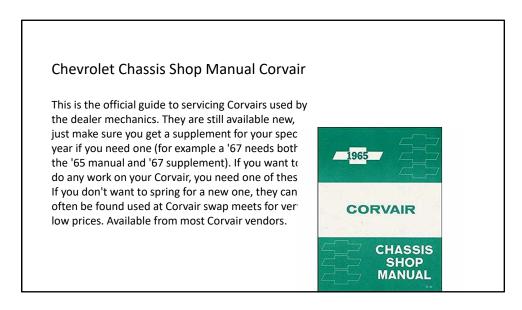


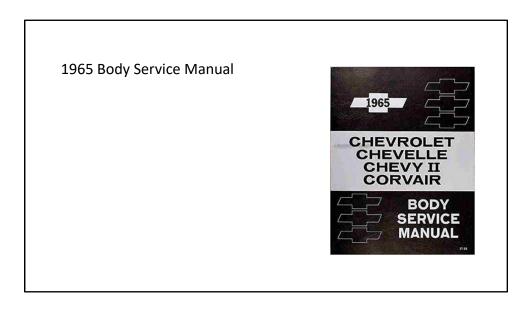
My apologies but I'm in British Columbia looking after a daughter who had shoulder surgery yesterday. This was expected surgery but was advanced by about a month to yesterday.



I wrote a outline years ago on VV that ended up on Brian Blackwell's Autoxer pages so thanks to the CPCC March newsletter this initiated the idea again for the Performance Corvair Group.



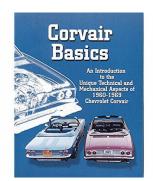
Let's start with the basics, the next few slides are basic manuals for any Corvair performance. You will need the full manual and yearly supplement appropriate to your Corvair



If you bend it you will want this and it's helpful to make sure you start with a straight chassis and body.

#### **Corvair Basics**

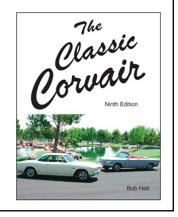
Also known as the Beginner's Manual, this book was written by a group of volunteers from Virtual Vairs and is oriented toward the enthusiast who is new to Corvairs. Although oriented toward the novice, there are a lot of accumulated tips and tricks, along with a good general discussion of how the systems are supposed to work. If you are just getting into Corvairs, this book is for you! Available from: CORSA (you have to fill out the form and mail it in) as well as most Corvair vendors.



Enough said we all need the basics

#### The Classic Corvair By Bob Helt

The Classic Corvair, is aimed at all Corvair owners but is more in depth than Corvair Basics, so he covers many of the more popular performance modifications and has more detail on the technical aspects of the car. Bob is well known in the Corvair community for his technical knowledge, and his book is a great illustration of his extensive background, he explains many of the crucial details that are helpful if you're going to modify your Corvair. 330 pages. Available from most Corvair vendors.



More good information from another Corvair expert, Bob kept adding knowledge through 9 editions.

The Corvair Decade by Tony Fiore

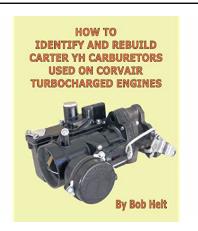
Tony was one of the founding Corsa members, and he wrote this history of the Corvair, published in 1980. It has information on how the Corvair came about, production changes, and includes information on the major independently built Corvair derivatives. Available from CORSA.



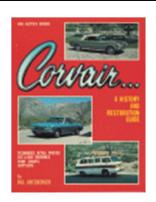
Not necessary as a racer but still has good information

How to Identify and Rebuild Corvai Carter YH Carburetors Used on Corvair Turbocharged Engines

for the Carter YH carbs that came on turbo Corvairs, comprehensive turbo carburetor rebuild information. Available from most Corvair vendors.



Useful. Wish I had it in the 70's when we ice raced a turbo Corvair



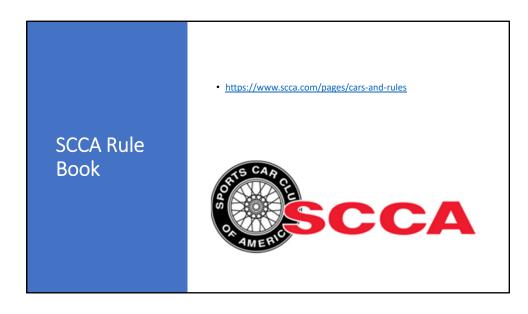
Corvair...A History and Restoration Guide by Bill Artzberger

Oriented more towards building a show car, this book is useful since it covers the full sequence of buying, tearing down, and rebuilding a Corvair. An extensive section of tables

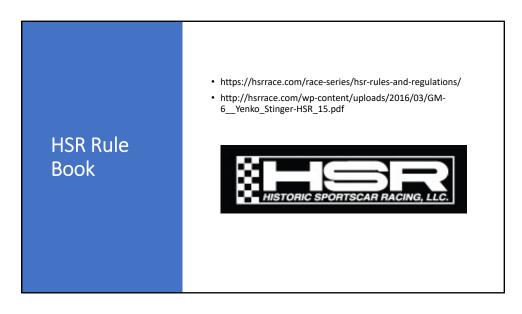
Not racer oriented but more basic information



Let's get to the good stuff!



You need the rule book or rule books where your going to run. Start with the safety then move to the modifications. The SCCA rules are a good baseline for anywhere you run as a road racer.



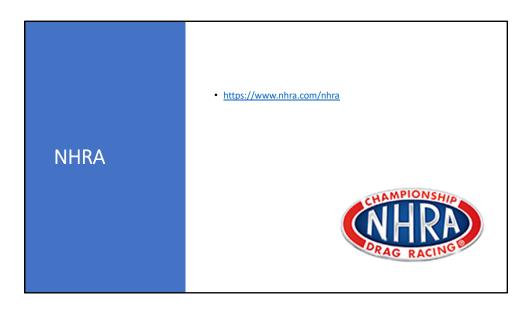
Moving to the historical road racing here are the links to vintage racing associations



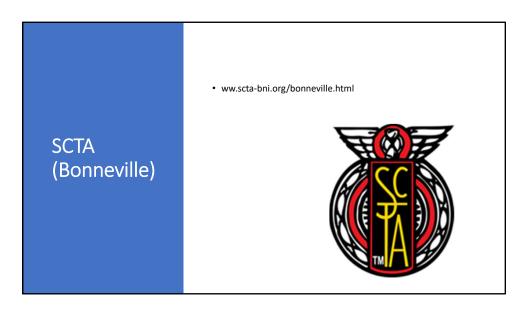
**SVRA** rules



Sovern on the west coast and probably others I don't know about.



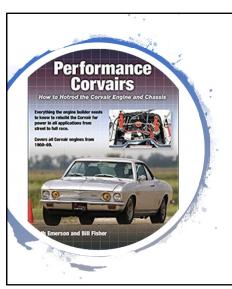
Drag racing and there are a few who do drag race Corvairs, not my area of expertise but still performance Corvairs.



Michael Leveque would be able to tell us more with his experience building for Bonneville.



One of the sources is the web pages of the Performance Corvair Group.



books locally at your favourite local book store (FLBS)! Or other sources on line.

### **Performance Corvairs**

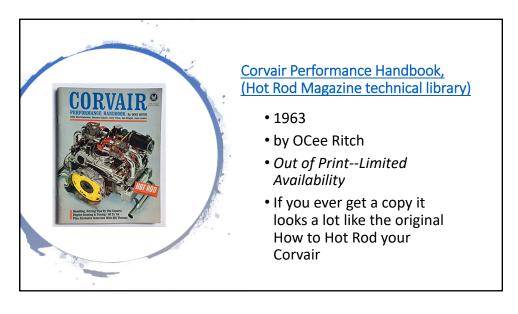
• By Seth Emerson & Bill Fisher

• ISBN-10: 1931128227

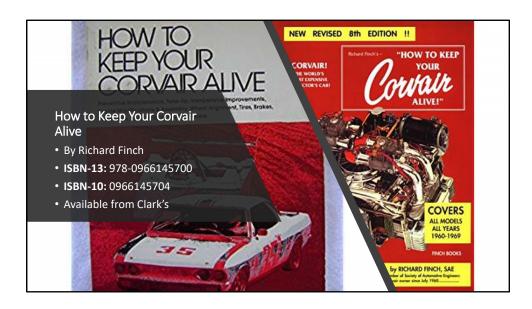
• ISBN-13: 978-1931128223

 Available from Seth & Clark's

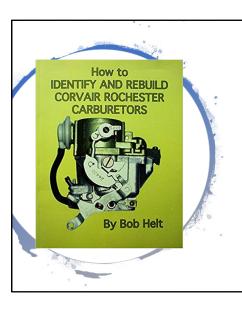
If you don't buy anything else buy this book. You will note from now on I've included ISBN numbers to help you get these



This book is out of print but it's a fun piece of history regarding Corvair Performance if you find it online at a reasonable price collect a copy.



Richard Finch's book still some useful information. Today many of the ideas he has regarding performance tools (e.g. rod balancing) can be bought for reasonable prices at places like Summit and JEGS. Still worthwhile.



How to Identify and Rebuild Corvair Rochester Carburetors

• By Bob Helt

• ISBN-10: 1412093015

• ISBN-13: 978-1412093019

 Available from Seth & Clark's

If your going to be working with Rochesters on a Corvair this is the start.

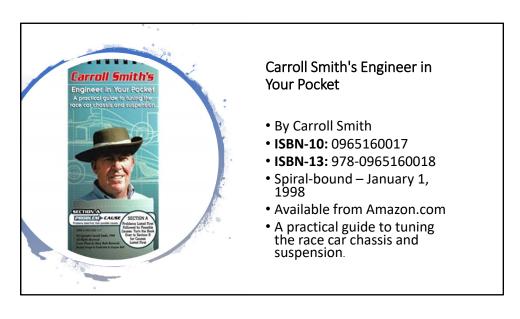
BTW tell Seth I need a copy!



Question has any race used these successfully? Have you experienced any problems with the normal float seats?



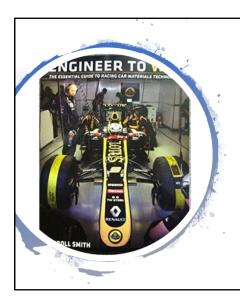
The next few books are from Carroll Smith who I had the opportunity to meet at a Formula Atlantic race a Westwood race track. He didn't think much of scrutineers in his books but we as the scrutineers had all read his books and were full of questions and praise for his books. Prepare to Win is the first in the series.



Don't have this pocket guide but it's on my list to purchase.



Carroll's second book about methodologies to set up your car.

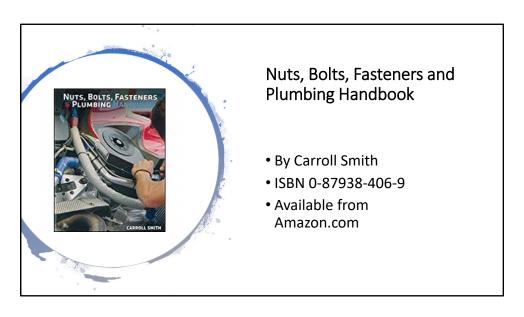


### **Engineer to Win**

- By Carroll Smith
- ISBN 0-87938-186-8
- Available from Amazon.com

Carroll's third book goes to the basics of engineering and relates them in simple terms as they relate to racing.

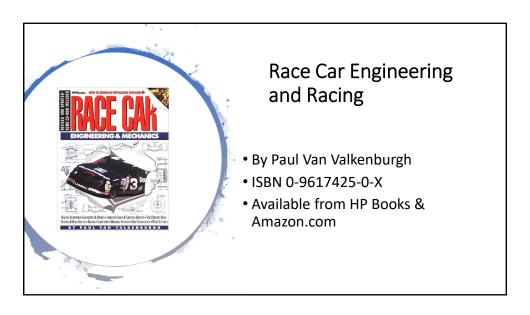
A side story as a engineering technologist in the plastics industry I loaned my copy to the retired Vice President of Engineering who was mentoring the engineering team on plastic injection mold design. I mentioned most of the team understood little about fatigue and its affect. Look up "Mold Engineering" by Herbert Rees a Hanser publication, Chapter 18 is on fatigue and used the information from Carroll Smith's book. Never did get that copy of the book back but Herbert gave me the money to buy another copy.



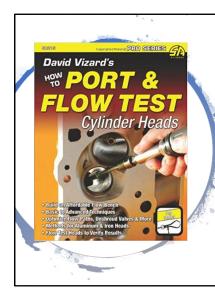
Some duplication in this Carroll Smith book from his earlier books but a consolidation of the information into one place making it easier to put together the information.



Carroll's input from his perspective as the race engineer into how to look at driving from his years working with some of the best drivers and experiences with his son as a race driver. Also he got to see some not so got drivers with too much money.



Paul's knowledge from working with Chevrolet Research and Development, Penske Racing, Mark Donahue, Sports Car Graphic when Carrol Smith published his first articles and a list of who's who in automotive research and racing.



# How to Port & Flow Test Cylinder Heads

- By David Vizard
- ISBN 978-1-934709-64-1
- Available from Amazon and many speed shops
- Best simple flow bench for under \$200
- Design info from one of the best in a simple to understand guide
- https://www.youtube.com/watch?v=cg77Uz31EX8
- https://www.youtube.com/watch?v=fLrDjNqj5rQ

David Vizard is an expert on Mini's and making cylinder heads flow. His book here shows how to make your own homemade flow bench and have some science to it plus his years of cylinder head work in England and the USA. Expertise on cylinder heads from the USA. Easy to read and understand.

The two YouTube links are from two Canadians who follow his advice and build the cheapest flow bench and waste their efforts on a Russian built Niva SUV a terrible vehicle that should never have left Communist territory! It hilarious but shows how simple things can be turned to useful science in developing race cars.

David's wealth of experience is easily shared. Currently on sale in many speed shops.



# An Introduction to Race Car Engineering Book 1

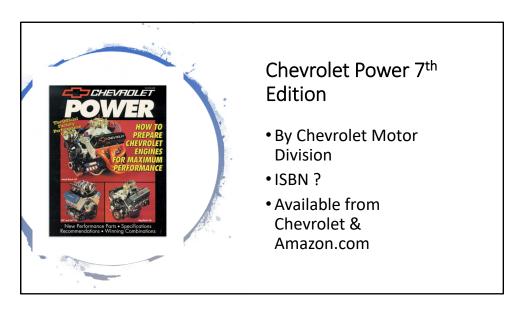
- By Warren Rowley
- ISBN13: 9780973432008 ISBN10: 0973432004
- Available from
- https://store.drpperformance.com/book-an-introductionto-race-car-engineering-by-warren-j-rowley/
- \$129.00
- Not an easy read very technical but very thorough must be re-read and re-read
- 8 ½" x 11" x 1 ½" thick!

This is the heavy weight both by size, volume and depth of engineering. Warren Rowley of Calgary Alberta has written a volumous tome to the science of race car engineering starting with the science of the race tire. Even for engineers it's not a one time read I've learned. Needs re reading and lots of thought and at 1.5 inches thick it's not overnight reading. If your serious about racing this is one to have but it's work.

## Competition Setup A Chassis Adjustment Analysis

- By Warren L. Harvey & D. B. Ressler Jr.
- ISBN: 9780914952008
- Available from Amazon.com
- basics of each type of chassis
- 3 ring binder

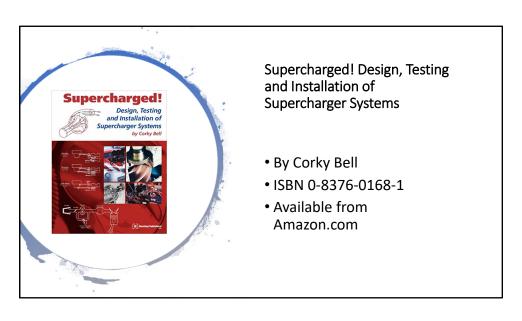
If I was there with you I'd have brought this with me it was written in the 70's and gives the basics with pro's and con's or the good and the limitations of many suspension systems. Sorry not online picture to show.



Chevrolet's information on race cars and a lot of basics on how to configure systems in race cars.



Corky Bell elaborates on boosted automotive systems this and his other volume next slide are the basis for turbocharge understanding



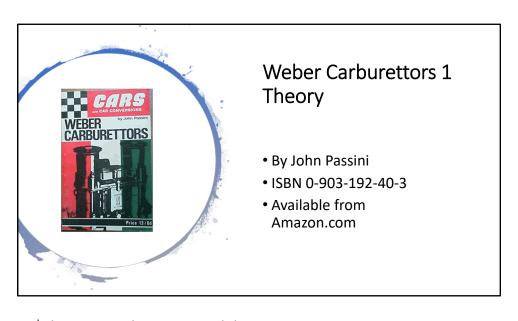
Corky Bell's second book



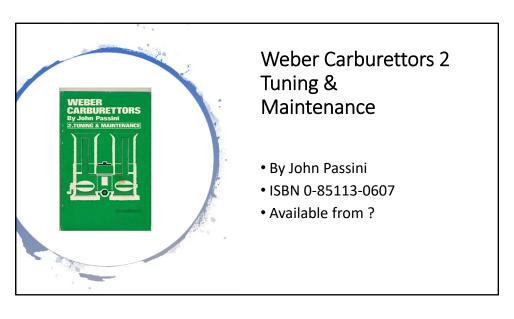
### Weber Carburettors Owners Workshop Manual

- By J H Haynes & A K Legg
- ISBN 0-85696-393-3
- Available from
- <a href="http://www.carburettorsho">http://www.carburettorsho</a> <a href="p.com">p.com</a>
- \$39.95 US

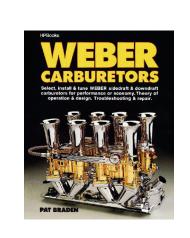
Carburetors or the English or Italian spelling, the next several books outline Weber information



Small English publication 2<sup>nd</sup> choice over the previous slide



More of the same 2nd choice over the first Weber book



# Weber Carburetors

- By Pat Braden
- ISBN 0-89586-377-4
- Available from HP Books and
- www.pegasusautoracing.com

A North American volume on Webers well written equal to the Haynes information



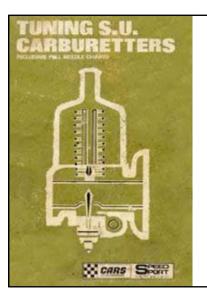
The factory manual really good info but just the technical stuff of the Webers



The catalog now out of print but available on line as a PDF download.



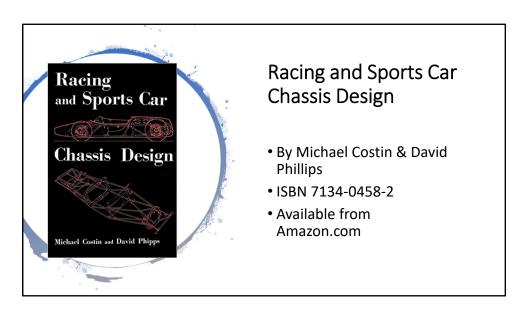
Australian info can't find anyone selling even old copies.



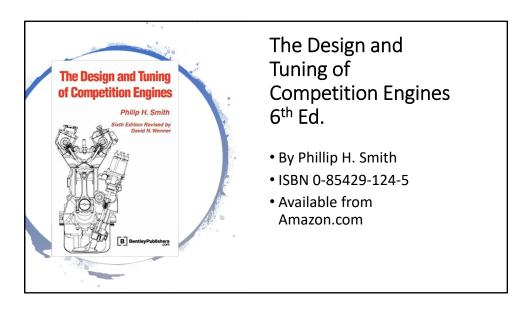
## **Tuning SU Carburettors**

- By Speed Sport Motorbooks
- ISBN n/a
- Free on line @
- <a href="http://tecb.eu/onewebmedia/Tuning SU Carbs.pdf">http://tecb.eu/onewebmedia/Tuning SU Carbs.pdf</a>
- Other S.U. Books at
- http://sucarb.co.uk/catalogues-manuals-books.html

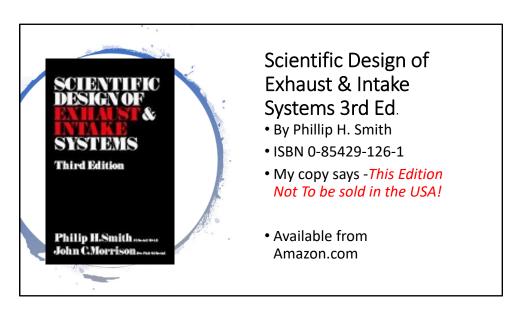
Available as a PDF from SU see the link above. Good information for those putting an SU on a turbo.



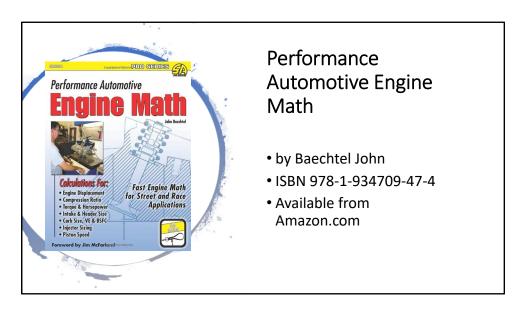
The bible of chassis design in its day but still good technical science



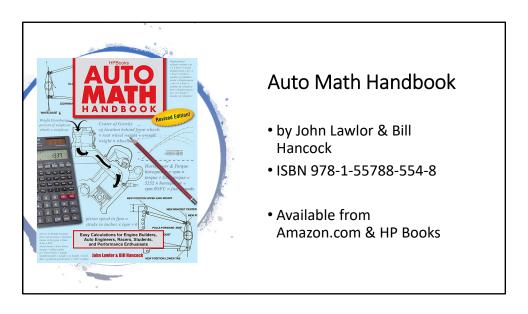
Another bible to technical science in its day but gives good basics. Some of what's here we wish we could do to Corvairs especially cylinder head design.



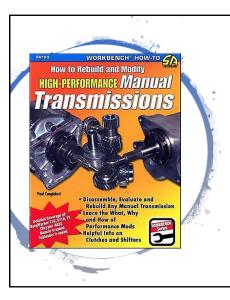
Available in the USA in spite of the warning in my copy! Again the basics of exhaust and intake design.



I don't have a copy of this book but any racer needs to have the information to the math. Next slide is an alternative.



I have this book as the 1<sup>st</sup> edition and was disappointed however this is a newer version with an additional co-author so the page count is up and it may be better. Still provides some basic automotive math.



How To Rebuild and Modify High Performance Manual Transmissions

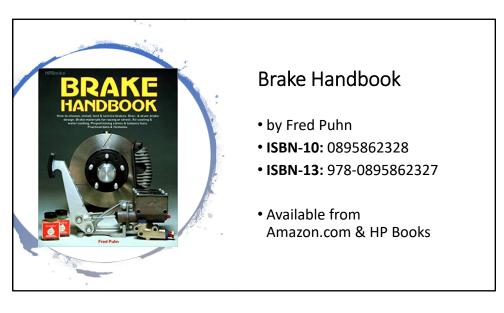
• by Paul Cangialosi

• ISBN-10: 1934709298

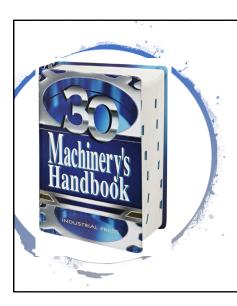
• ISBN-13: 978-1934709290

 Available from Amazon.com & Barnes and Nobble

Paul Cangilosi has been rebuilding and modifying transmissions for years he has online YouTube videos of modification to Muncie M22s for better shifting. I don't have a copy but if anyone has this book it would be great if you can share perspective especially if there's anything about Saginaw's or you've learned from this to apply it to our Corvairs.



The basics of brake upgrading

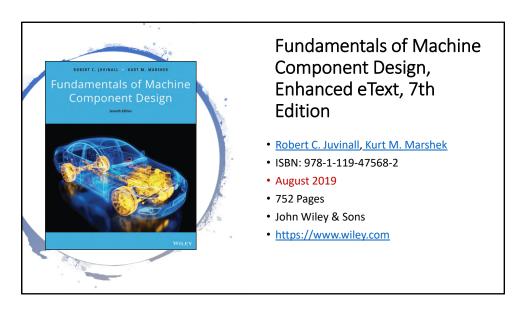


#### Machinery's Handbook, 30th Edition, Toolbox Edition

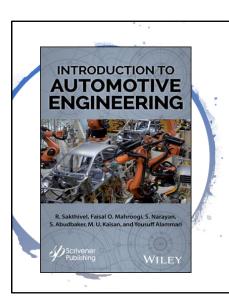
- By Erik Oberg, Franklin Jones, Holbrook Horton, Henry Ryffel, Christopher McCauley
- ISBN: 9780831130916
- Pages 2896 Pages, Hardcover
- Published Date: March, 2016
- Available from Industrial Press
- \$109.00
- Also available in CD-ROM and large print

An engineers handbook of everything for machinery from gears, cylinder fits, bearings, nuts and bolts, spring loads and deflections, rivets, metals and their specification, sheet metal gauges, thread form specs, taps and dies, centers of gravity, centrifugal forces, force vector, formulas, conversions, trigonometry and, fits; either press or allowing motion, its here in Machinery's Handbook.

I'd recommend this to anyone getting serious about building race cars as a reference to much of the manufacturing information needed to build soundly.



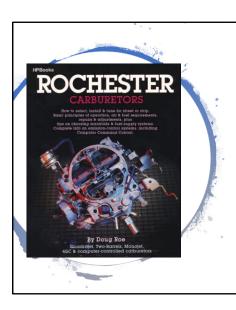
A new book being released in August it looks interesting



## John Wiley & Sons

- R. Sakthivel, Faisal O. Mahroogi, S. Narayan, S. Abudbaker, M. U. Kaisan, Youssef Alammari
- ISBN: 978-1-119-47980-2
- March 2019
- 180 Pages
- John Wiley & Sons
- https://www.wiley.com

Also a new book just being released I haven't seen a copy but it looks interesting



### Rochester Carburetors: Tune, Rebuild or Modify

• By Doug Roe

• ISBN-10: 9780895863010

• ISBN-13: 978-0895863010

• Available from Clark's & Amazon.com

 Be aware that this book only really covers the QJet, but if you have one of Warren LeVeque's manifolds for your turbo, this book can help you get the most out of the carb.

• Available from Barnes & Noble

The Rochester bible for all other Rochester's from Doug Roe.

## Other Free Carburetor Manuals

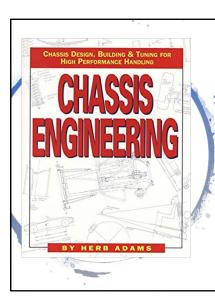
• <a href="https://www.carburetor-parts.com/Free-Carburetor-Manuals ep 274.html">https://www.carburetor-parts.com/Free-Carburetor-Manuals ep 274.html</a>

Here' a link to all kinds of free carburetor manuals if you have something different.

# Other Handbooks

- How to Build and Power Tune Weber & Dellorto DCOE & DHLA Carburetors by Des Hammill
- How to Build & Power Tune SU Carburetors by Des Hammill

More carb books sorry no further information



#### Chassis Engineering: Chassis Design, Building & Tuning for High Performance Handling

- by Herb Adams
- Chassis Engineering explains the complex principles of suspension geometry and chassis design in terms the novice can easily understand and apply to any project.
- Hundreds of photos and illustrations
- ISBN-10: 1557880557
- **ISBN-13**: 978-1557880550
- Available from Amazon.com

Herb Adams the guy who took his wife's Pontiac GTO to a Trans Am race and nearly won. All about suspension geometry and chassis design.



#### Welder's Handbook

• by Richard Finch and Tom Monroe

• ISBN-13: 978-1557885135

• ISBN-10: 1557885133

 Covers MIG, TIG, gas and arc welding, including selecting equipment, what to use where, sample projects, and more. Yes, that's the same Richard Finch, so you'll see some Corvair examples in the book.

Richard Finch's book on welding. Who doesn't have to weld on a car especially when it's being modified.



Everyone needs to fabricate something for a race car this is from a expert and provides practical examples and information on fabricating.



OK time for a change this is a magazine out of Britain with information from around the world on race technology. Not as cheap as North American magazines but both well written and many technical articles.



Another magazine out of Britain same comments as Race Tech



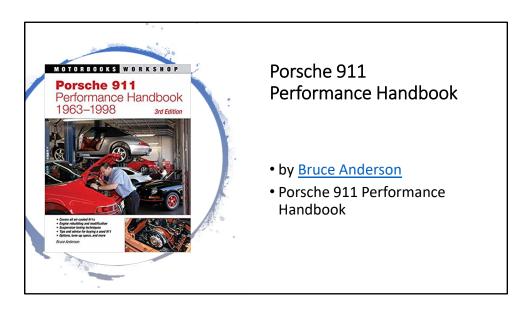
The Engine Tech magazine out of Britain same technical level of information as the previous 2 magazines.



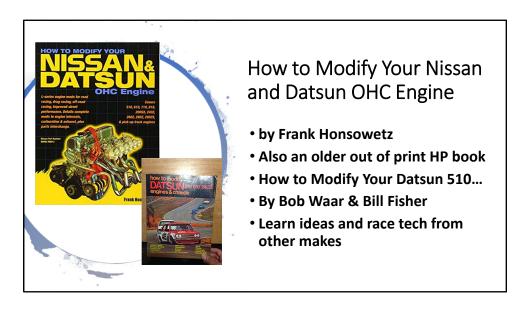
What's there to say the publisher's wife drove a Corvair



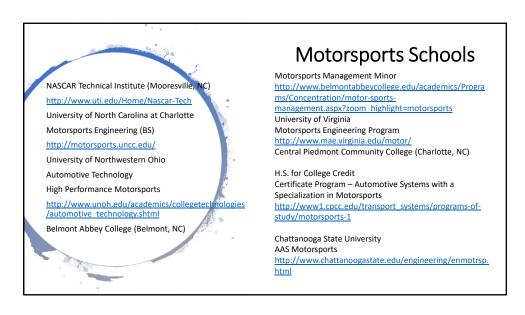
The companion to Grassroots magazine



OK why this? Learn from others about their technology maybe you can apply their learning to your race needs.



Same thing but this is part of where I learned a lot of race technology as a few slides on will show.



Here's a list of known motorsports schools in the USA on this page and the next.

## **Motorsports Schools**

Clemson University Motorsports Engineering Program Brooks Institute for Sports Science

http://www.clemson.edu/centers-institutes/brookssports/

Greenville (SC) Technical College

Motorsports Technology

http://www.gvltec.edu/motorsports/

Forsyth Technical Community College (Winston-Salem, NC)

AAS Race Car Technology

http://www.forsythtech.edu/credit-programs/credit-

track/programs-a-z/richard-childress-race-car-technology

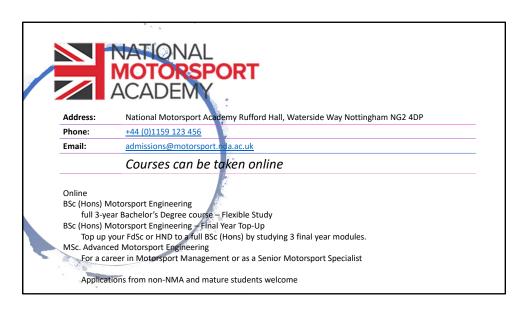
Patrick Henry Community College (Martinsville, VA) Associate in Applied Science (AAS) with Specialization in

Motorsports Technology

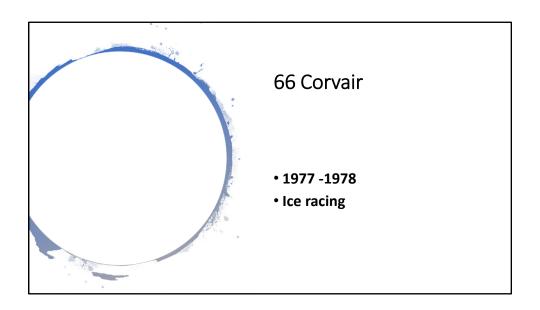
http://164.106.143.10/programs.cfm?c=0&path=25,209&

action=display&ID=33

More Usa motoersports schools



This is what you can get in Britain and if your really serious no matter where you are in the world you can earn a university degree and a Masters degree in motorsports online. The Undergrad degree is 3 years but can take up to 7 years on your own time and the Masters is similar with extended time for online learning at your own pace.



#### ... a short bit of my racing history

OK missing the picture of our ice racing turbo charged Corvair 500 its buried somewhere in thousands of slides in the back closet



#### Datsun F10

- **1979** -**1980**
- Ice Racing
- Driver training
- Westwood, Seattle Portland SCCA/CASC

2<sup>nd</sup> ice racer we wanted to be near the front

1400 cc pushrod
FIA large port cylinder head
Headers
Welded 4 speed diff for ice racing
Flat top piston engine and cam for ice racing

Open diff and 5 speed for track use Arais pop up pistons FIA large port head 4 into 2 into 1 headers 6" Compomotive wheels for race slicks



#### Datsun 510

- 1980 -1981 and later years
- Westwood, Seattle Portland SCCA/CASC
- Sear Point SCCA Regional Runoffs
- Carbon copy of the BRE 510 modifications refer to Datsun books above

A copy of the engineering in the BRE 2.5 Trans Am 510 with further developments

Rear ride hide adjustment, toe-in and camber settings

Coil over front struts with camber and caster adjustments

Chrome moly roll cage

Urethane paint top and bottom

1800 cc motor 6 bolt crank

SSS cylinder head from BC Germolay that started life as a raw casting allowing for some "adjustments"

Cosworth pistons

Carrillo rods

Don Allen fuel cell

Twin 44 mm Mukini Solex with no venturi choke

Ultra close 5 speed replaced by a competition direct drive 5 speed

AP front brakes and eventually rear disc brakes too

2 rubber hoses, the upper rad and the lower rad hose everything else braided stainless with AN fittings High temperature nickel-copper wiring with Teflon and glass insulation Circuit breaker switches no fuses

My friend Tom bought the car with 18 hours of racing on it in 4 years and we set about developing and setting it up to run at the front of the B Sedan & GT 3 class

about 10 times the cost of a new 510 invested in the building back in the late 70's



### Datsun 510

- 1980 -1981
- Westwood, Seattle Portland SCCA/CASC
- Sear Point SCCA Regional Runoffs
- Carbon copy of the BRE 510 modifications

Polaroid shot of the engine in the 510 sorry for the poor lighting it was in the back of the shop at the time. We spent our time on making the car run not documenting the changes in photographs. Oh to be able to do this over and document it.



Shot of the rear with battery and fuel cell.



YS049 when owned by Eric Meislahn

- Late 1970's
- Westwood, Seattle Portland SCCA/CASC
- SCCA Runoffs

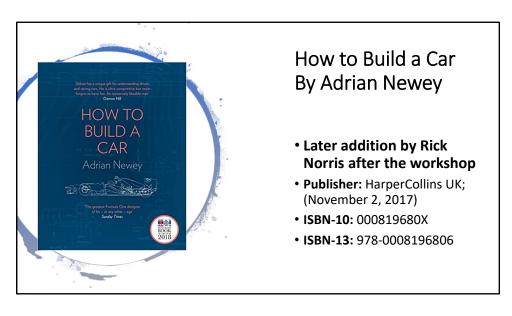
Pictures taken at Westwood race track BC when Eric attended either a CASC or SCCA race at Westwood



YS049 when owned by Eric Meislahn

- Late 1970's
- Westwood, Seattle Portland SCCA/CASC
- SCCA Runoffs

Another shot sorry but 2 prints stuck together and I lost a piece of the picture



Added after the workshop in an email from Rick Norris I have yet to buy this.